



JIS G3462 JIS G3458 BKS BKW NBK Cold Drawn Seamless Alloy Steel Tube Diameter 15.88mm

Our Product Introduction

Basic Information

- Place of Origin: Jiangsu China (Mainland)
- Brand Name: JIANGSU HUACHENG
- Certification: ISO9001 14001 BV TUV PED DNV etc
- Model Number: HC
- Minimum Order Quantity: 5MT
- Packaging Details: Exporting package/wooden box package/Or per customers' requirement
- Delivery Time: 25~35days
- Payment Terms: 30%T/T in advance or 100% L/C at sight
- Supply Ability: 8000MT/Month



Product Specification

- Features: Thick Wall, Thin Wall
- Application: Machinery, Oil Cylinder Tube, Building, Construction
- Certificate: PED, ISO, BV, TUV
- Delivery Condition: Annealed, Normalized, Heat Treatment, BK, BKS, BKW, NBK, GBK, Tempered
- Material: Carbon Steel, Alloy Steel
- Product Name: Cold Drawn Seamless Tube, Seamless Steel Tubes, Galvanized Steel Tube
- Section Shape: Round
- Standard: ASTM A179, JIS G3462 JIS G3458
- Surface Treatment: Varnish, Galvanized
- Technique: Seamless, Cold Drawn, ERW
- Highlight: cold drawn seamless tubing, cold drawn tubes



Product Description

JIS G3462 JIS G3458 BKS BKW NBK Cold Drawn Seamless Alloy Steel Tube Diameter 15.88mm

Quick Detail:

- Standards: ASTM / DIN / EN / GOST / SAE / JIS etc
- Material Grade: Carbon Steel / Alloy Steel or According to requirements.
Size: (mm)
OD: 15.88 mm
WT: 2.11 mm;
Length: max 25m

Description:

Product name: Heat Exchanger Tubes / Cold Drawn / ERW
Standard executed: ASTM / DIN / EN / GOST / SAE / JIS etc
(ASTM A179,ASTM A199, ASTM A200, ASTM A213, DIN 17175,JIS G3462,JIS G3458)
Outside diameter:15.88mm
Wall Thickness:2.11mm
Length:6m-25m,also can be manufactured according to customers' requirements
Type:Cold Drawn or ERW
Ends:Plain ends or bevel ends
Delivery Conditions: BK,BKS,BKW,NBK,GBK(As drawn, quenched and tempered, normalized, annealed, stress-relieved)As different requirements,It including pickling,etc. AS per Standard.
Coating for protection:black painting,anti-rust oiled or varnish,also can be required according to customers' requirements

Factory test and other terms:

- Hydrostatic or Nondestructive Electric Test
- Heat Treatment: according to Standard
- Surface Condition:According to Standard.
- Grain Size:According to standard
- Sampling:flattening,flaring,grain size,Marking
- we provide bevel end,plastic cap, varnish coating, oiled or black painted to prevent rust and other packing service.

Main Specification Details:

Name	Cold drawn or ERW straight steel tubes and pipes for heat exchanger
Standard	Meet or exceed ASTM,ASME,API,ANSI and DIN standards. ASTM A106/A179/A192/A210/A213/A519 etc. DIN2391/DIN17175/EN10305 etc GB8162/GB8163/GB3639 etc
Material	A179,St35,St45,St52,E215,E235,E355,10,20, A106,A179,A192,A210,T11,T22,T12 etc
Size	Outer diameter:6-114.0mm Wall thickness:0.5-15mm Length:max 2400mm,generally 6000mm

Application	<p>Cold drawn or cold rolled precision seamless steel tubes for hydraulic pressure and pneumatic services.</p> <p>For Auto use,machinery use,oil cylinder tube,motorcycle shock reducer use,auto shock reducer inner cylinder,etc.</p> <p>Seamless steel pipes for low and medium pressure boiler, high pressure boiler, ship-building,Liquid service, petroleum cracking, chemical fertilizer equipment, Drawing-oil-equipment and structure purposes.</p>
Business scope	<p>DIN series cold drawn precision seamless steel tubes</p> <p>DIN series cold rolled precision seamless steel tubes</p> <p>Related coated and galvanized steel tubes</p> <p>Rustproof phosphorylated tube</p>
Main characteric	<p>No Oxidation Layer on the outer and inner walls;</p> <p>No Leakage under high pressure;</p> <p>No Crake under flating and flattening;</p> <p>No distortion after cold bending;</p> <p>High precision high cleanness;</p> <p>Excellent brightness</p> <p>cold drawn and hot finished</p> <p>Superior performance for high pressure and temperature uses</p> <p>Black finish and hot dip galvanized</p> <p>Excellent corrosion resistance</p>

Delivery condition:

Designation	Symbol	Description
Cold finished (hard)	BK	Tubes do not undergo heat treatment following the final cold forming and, thus, have a rather high resistance to deformation.
Cold finished (soft)	BKW	The final heat treatment is followed by cold drawing involving limited deformation. Appropriate further processing allows a certain degree of cold forming. (e.g. bending, expanding).
Cold finished and stress-relieved	BKS	Heat treatment is applied following the last cold forming process. Subject to appropriate processing conditions, the increase in the residual stresses involved enables both forming and machining to a certain degree.
Annealed	GBK	The last cold forming process is followed by annealing in a controlled atmosphere.
Normalized	NBK	The last cold forming process is followed by annealing above the upper transformation point in a controlled atmosphere.

All other tubes applicable for boiler and heat exchanger tube we can produce ,

Chinese Standard	Steel Grade/ No.	American Standard	Steel Grade/ No.
GB5310	20G,15MoG,12CrMoG, 12Cr2MoG,15CrMoG, 12Cr1MoVG,	ASTM A106	GR. A,B,C
GB9948	10,20,12CrMo,15CMo	ASTM A53	GR.A,B
GB3087	10,20	ASTM A192	
		ASTM A179	
		ASTM A210	A-1,C
		ASTM A333	GR.1,GR3,GR6
		ASTM A334	GR.1,GR3,GR6
		ASTM A209	T1, Ta, Tb
German standard	Steel Grade/ No.	Japanese standard	Steel Grade/ No.
DIN17175	ST35.8, ST45.8	JIS G3454	STPG370,STPG410
DIN1629	ST37.0, ST44.0, ST52.0	JIS G3461	STB340, STB410, STB440
British Standard	Steel Grade/ No.	European standard	Steel Grade/ No.

BS3059-	320	EN10216-1	P195TR1/TR2,P235TR1/TR2, P265TR1/TR2
BS3059- S1/S2; TC1/TC2	360,440,	EN10216-2 TC1,TC2	195GH,P235GH, P265GH,

Applications:

- 1,For evaporator, heat exchangers, condensers, heat transfer equipment and similar pipes.
- 2,Widely used in the mechanical treatment field, petrochemical industry, transport and construction field
- 3,Ordinary structural purposes and mechanic structural purposes, for example in construction field, fulcrum bearing etc;
- 4,The transportation of fluids in the projects and big equipments, for example transport of water, oil, gas etc
- 5,Can be used in low and medium pressure boiler for the transportation of fluids, for example steam tube, big smoke tube, small smoke tube, generating tube etc

Competitive Advantage:

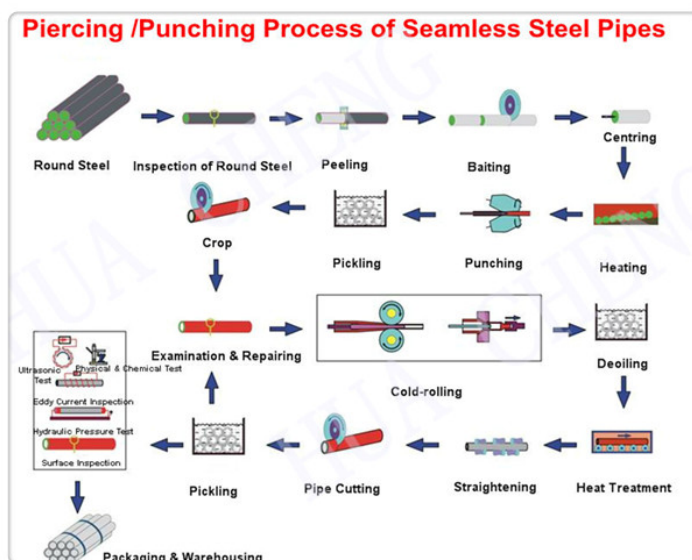
Huacheng Industry Pipe Making Corporation

Asia Leading Steel Pipe & Tube Manufacturer with more than 250,000Tons/Year, >60% shipped to more than 35 Countries.We aims at manufacturing quality pipes & tubes with reasonable and competitive price, good quality for our global customers.

Factroy Pictures:



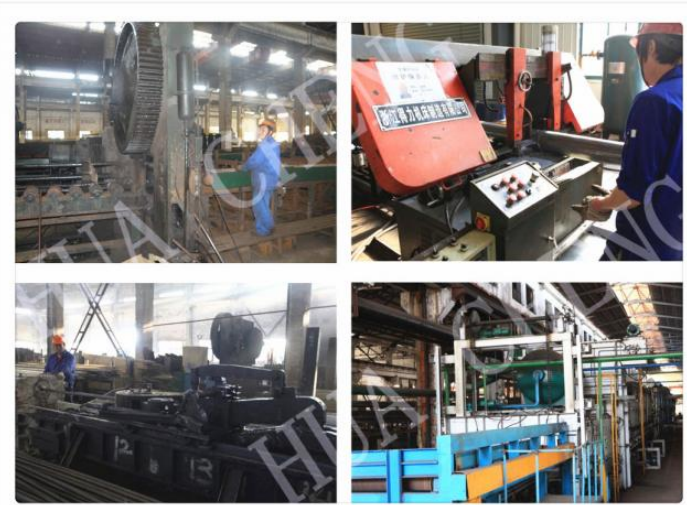
Pipe & Tube Processing



Factory Equipments:



Production Line:



Quality Control:



Steel Pipe & Tube Application:



Package:
Export Standard / Wooden Box



Main Certificates:
PED ISO BV TUV etc.



Main Customers:



Customer,.	Tube,.	Country,.	Quantity / Year,.
Webco Industries Inc.,	A179,A334,.	USA,.	500-1000,.
American Boiler,.	A192,A210,A1,.	USA,.	200,.
Foster Wheeler,.	A213T11,T22,A334 Gr6,.	USA,.	1000-1500,.
Greiner Industries,.	A192,A210,.	USA,.	100,.
Greiner Industries,.	A519,1010,4130,.	USA,.	6500,.
Greiner Industries,.	A519,1026,.	USA,.	300,.
Weston,.	A192,A210,A1,.	USA,.	100-300,.
Greiner Industries,.	A179,.	USA,.	500-1000,.
Tubes Canada Limited,.	A179,A192,.	Canada,.	300-600,.
Greiner Industries,.	A179,A210,A192,.	Canada,.	100-500,.
Greiner Industries,.	A179,A192,.	Singapore&Australia,.	100-300,.
Wee TAT Marine Hardware Pte Ltd,.	A179,JIS G3461,.	Singapore,.	150,.
Greiner Industries,.	A179,A192,.	Australia,.	700-1000,.
Onesteel,.	A179,A192,.	Australia,.	300,.
Greiner Industries,.	A179,A192,.	Australia,.	100,.
W.F. Smith Engineering,.	A334 Gr6,A192,.	Australia,.	300,.
Korea Steel Exchange,.	A179,A192, A334 Gr6,.	Korea,.	2000-3000,.
Seaworld,.	A179,a213,a210,.	Korea,.	1000-2000,.
Doosan heavy Industry and Corporation,.	A179,.	Korea,.	500,.
DIGME,.	A179,A334 Gr6,.	Korea,.	500,.
Dae Chang M&S,.	A179,.	Korea,.	300,.
SANJUNG Engineering,.	A179A334 Gr6,.	Korea,.	500,.
Hatch Engineering,.	A179,.	Korea,.	300-500,.
Greiner,.	A179,.	Korea,.	500-10500,.
JinJin Corporation,.	GB5310 20G,.	Korea,.	1500,.
Greiner Industries,.	S45C,.	Korea,.	3000,.
Greiner,.	A179,.	France,.	1200,.
Greiner,.	A179,A334,213,.	Malaysia,.	500-800,.



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